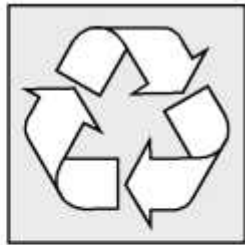


23 00 041**Installing replacement transmission
(GS6-45BZ/DZ)****Important!**

After completion of repair work, check transmission oil level.

Use only the [approved transmission oil](#).

Failure to comply with this instruction will result in serious damage to the transmission.

**Recycling:**

Catch and dispose of escaping transmission oil.

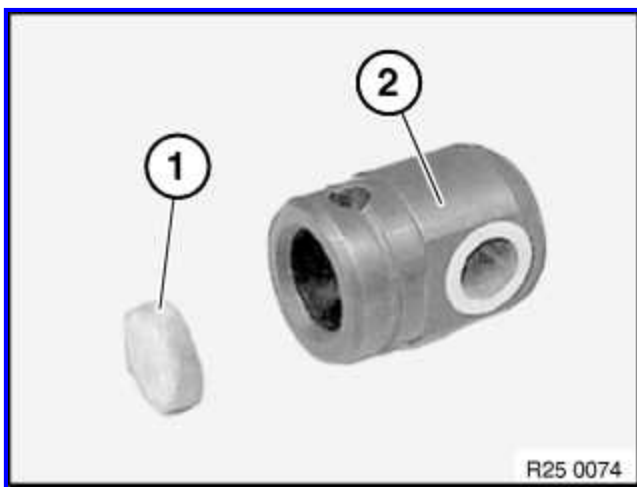
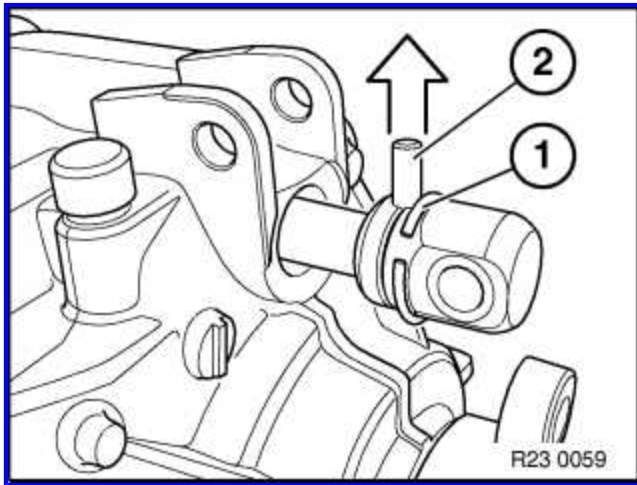
Observe country-specific waste disposal regulations

**Necessary preliminary tasks:**

- Drain transmission oil at oil drain plug.
Tightening torque [23 00 2AZ](#).
- [Remove transmission](#).

Transfer gearshift rod joint.

Slide back retaining ring (1) and drive out cylinder pin (2).



Installation note:

Check rubber ring (1) in gearshift rod joint (2) and replace if necessary.



Convert following components from previous transmission to new transmission.

- [Release bearing and release lever.](#)
- Ball pin and spring wire clamp.
- Studs for clutch slave cylinder.
- Reversing light switch.
 - Tightening torque [23 14 1AZ.](#)
- If necessary zero-gear sensor
 - Replace screws.
 - Tightening torque [23 14 2AZ.](#)

Reassemble the vehicle.

Check oil level.

Installation note:



Observe [greasing specification](#).